

Date: Tuesday, 15/07/2008 4:12:05 PM
 User: Julie Lecocq

Process Sheet

Split

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 40518 - 1
 Estimate Number : 10807
 P.O. Number :
 This Issue : 15/07/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : // Type : PURCHASED PARTS
 Previous Run : 39124
 Written By :
 Checked & Approved By : JUL 08.7.16
 Comment : Est Rev.B 99.06.23 Re-format DM
 Change to SS; Change Supplier- Rev.C 07.03.14 EC

Drawing Name : BEARING
 Part Number : D2611
 Drawing Number : D2611
 Project Number : N/A
 Drawing Revision : REV.C
 Material :
 Due Date : 31/07/2008 Qty: 80 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
		 Comment: PURCHASING Issue P/O: 6788 Purchase part as per Dwg D2611 Possible supplier: McMaster P/N: 63215K34 Material release note required
2.0	63215K34	Bearing Comment: Qty: 1.0000 Each(s)/Unit Total: 80.0000 Each(s) Bearing (80) <i>material receiving - pulled for 60 X #40618</i>
3.0	PACKAGING 1	PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of conformity is attached (60) <i>08/07/22</i>
4.0	QC6	DIMENSIONAL CHECK Comment: DIMENSIONAL CHECK (60) <i>08/07/22 +68</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST38 (68) <i>08/07/23 +68</i>

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARING

Job Number: 40518

Part Number: D2611

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/07/25 AJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

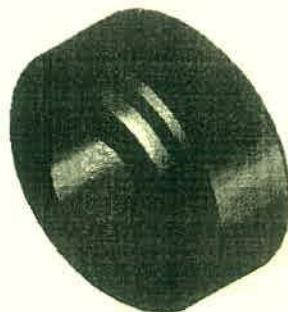


MF 08-07-25

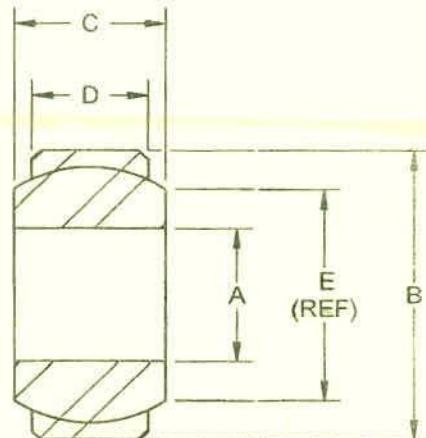
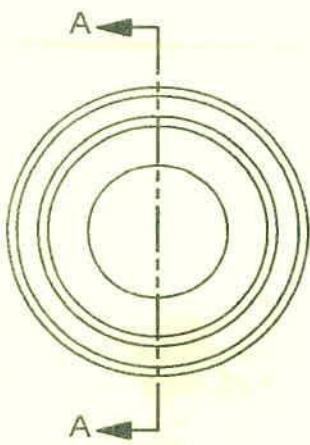
DART

DESIGN <i>9P</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO.	D2611	REV. C SHEET 1 OF 1
DATE 06.09.20		TITLE	BEARING	SCALE NTS
REV	DATE	DESCRIPTION		
A	97.07.31	NEW ISSUE		
B	01.07.04	RE-DRAWN		
C	06.09.20	CHANGE TO SS, CHANGE SUPPLIER		

SPECIFICATION CONTROL DRAWING



RELEASED

06.11.17 *#*SECTION A-A

C

A	B	C	D	E (REF)	POSSIBLE SUPPLIER
0.375	0.813	0.406	0.313	0.592	McMASTER-CARR P/N 63215K34

NOTES:

- 1) STAINLESS STEEL BALL JOINT SWIVEL BEARING
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY
MAIN FINISHED GOODS LOCATION

K6F

OUR PURCHASE
ORDER NUMBER
P000000708

Today's Date: 7/21/08

MCMMASTER-CARR
200 AURORA INDUSTRIAL PKWY
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS
SHIPMENT CONTACT OUR SALES DEPARTMENT
(330)995-5500

PAGE
1
MCM NUMBER
4027485-02

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
3-299-05 23-52	63215 K34 S/0 REC	60 EA	STAINLESS STEEL BALL JOINT SWIVEL BEARING PTFE LINED, 3/8" ID, 13/16" OD, 13/32" O'ALL WIDTH This shipment completes the backorder for this item	1	80 EA	60

DART**Purchase Order**

Date Jul 16, 2008	Page 1
Purchase Order Number PO00006788	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

FAXED
6/20/08**Order Address:**

Master-Carr Supply Co.
1270, Bay 7690
Hawksbury, Ontario K6A 1K7
Phone: (330) 995-5500
Fax: (330) 995-9600

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VU-MCM001	Jul 16, 2008	N30	Purolator	Jul 21, 2008

Qty Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
80.0000	63215K34	<p><input checked="" type="checkbox"/> Bearing</p> <p>Comments: AS PER DWG D2611 REV. C P/N: 63215K34 B40518</p> <p>8/08/08/17/6</p> <p><i>1/8/11/32</i></p> <p><i>New 60</i></p> <p><i>CERTIFICATE OF CONFORMITY REQD UPON DELIVERY</i></p>	7/21/2008	No	18.600000	Each	1,488.00

Comments:

Tax Summary:

Less: included tax	0.00
Subtotal	1,488.00
Total tax	0.00
Total purchase order in USD Dollars	1,488.00

Entered By: CLAVOIE

Approved By:

